



ftComputing : Programme für die fischertechnik-Interfaces und -konstruktionskästen

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General

This page will give a short overview where C/C++ items are to be found (preferred english pages, but german too) and will give in addition some explanations to selected items.

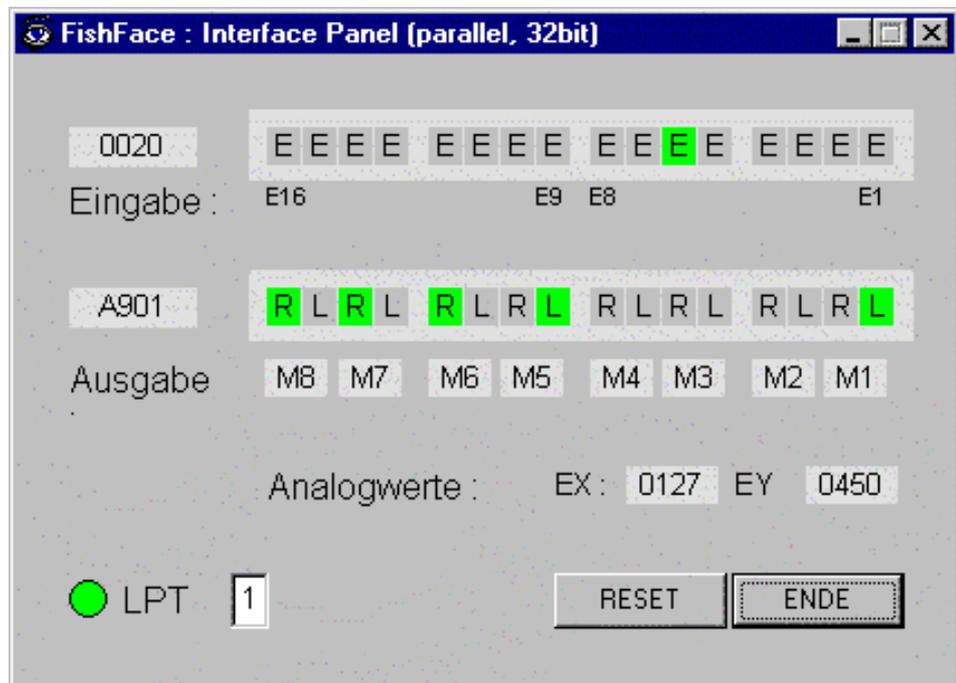
Programming

Programming is based on umFish30.DLL (programmed in VC++ 6.0, contained in zip-file [umFish30.ZIP](#)). The ZIP contains Declarations, the class TFishFace and examples for VC++ Console- and C++Builder Windows programming. An english documentation for umFish30.ZIP (not special for C/C++) you will find in [umFish30NotesE.PDF](#). English "Notes and Overview to umFish30 for C/C++" (PDF format) are [here](#). A ZIP-file containing the "Notes" and the sources for the discussed examples is [ccFish30.ZIP](#).

- **umFish30VC.H / umFish30.LIB** static declarations for direct access to the umFish30 functions.
Note : umFish30.LIB has VC++ 6.0 specific format, therefore it only can be used with VC++ 6.0.
- **umFish30Load.H** dynamic loading of the umFish30 functions. Can be used with VC++ (all versions) and C++Builder.
- **FishFa30.H/CPP** an C++ class using umFish30.DLL / umFish30Load with some additional, more sophisticated functions and an exception handling. For use with the C++Builder.

A HelloFish program using umFish30 with cs style functions is [here](#).

InterfacePanel



The InterfacePanel is an separate tool for controlling the Interface. Especially it can be used for testing the model connections and to give the model a proper standing after a program abort. The InterfacePanel should be the first program after installation to control the interface to work fine. The InterfacePanel comes with [umFish30.ZIP](#).

Model Programs



AmpelThread
: Operating traffic lights (pedestrians) on an Intelligent Interface with extension module. Operating the car and the pedestrian lights in separate threads. C++ Builder4 Win Program.



Stamping machine : Operating the model [Stamping Machine](#) with Feeder (51 663) C++ Builder4 Win Programm.



RobStamping : Feeding the Stamping Machine 51 663 with an Industry Robot. Feeding runs simultaneously in its own thread. C++ Builder Win Program.

The sources are contained in [cb4Model.ZIP](#).

Details / Notes

- Notes for programming with [Threads](#)
- Notes to [umFish30.DLL](#)

Last Update : 10.08.2004



HelloFish

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HelloFish for umFish30 cs style

The following HelloFish version is designed for use with VC++ 6.0

Setting up the VC++ Project

Easiest way : copy the whole [ccFish30.ZIP](#) in a new directory.

Some more details for a new VC++ 6.0 console project :

- New Workspace : Console
- Be sure umFish30.DLL can be accessed to be situated in directory \Debug or \WinNT\System32
- Add to the project : umFishVC.h, umFish30.lib, umFish30VC.cpp
- Compile (F7)

Connect the Interface

The interface is suggested to be on COM2. In other cas change `csOpenInterface(2, 1, 0, 0);` to `csInterface(1, 1, 0, 0);` for connection with COM1.

The HelloFish expects 3 lamps on M1 to M3 and an switch on E1.

The Source

The interesting parts of umFish30VC.cpp

```
#include <windows.h>
#include <iostream.h>
#include
"umFish30VC.h"

int ft;

void main() {
cout << "----
HelloFish started ----
" << endl;
cout << "umFish30 v"
<< csVersion() <<
endl;
ft =
csOpenInterface(2, 1,
0, 0);
if(ft == ftiError) {

    cout <<
"Interface Problem,
exit" << endl;

    return;
}
cout <<
"OpenInterface
succeeded" << endl;

cout << "--- Loop for
the three lamps on M1
to M3" << endl;
for(int j=1; j<=4;
j++)
{

    cout << "Round :
" << j << endl;

    csSetMotors(ft,
0);

    Sleep(300);
    for(int i=1;
i<=3; i++)
    {

csSetMotor(ft, i,
ftiOn);

        Sleep (500);

    }

}

csSetMotors(ft, 0);
cout << "END : Input
E1 = TRUE" << endl;
while(!csGetInput(ft,
1));
csCloseInterface(ft);
}
```

Explanations

```
#include <windows.h>
Standard include
#include <iostream.h>
: include for cout / cin
#include <iostream.h>
: umFish30.DLL
declarations.
```

```
int ft; : Handle to
umFish30
```

```
ft =
csOpenInterface(2, 1,
0, 0);
if(ft == ftiFehler) {
    cout <<
"Interface Problem,
exit" << endl;
    return;
}
```

Connection to the interface.
Parameters : COM2, with
AnalogScan, no Slave, Poll
default.
Returns the Handle to
umFish30. If it is == ftiError
the connection failed.

```
for(int j=1; j<=4;
j++) {...} Repeat
lamp switching 4 times
```

```
csSetMotors(ft, 0);
Sleep(300);
for(int i=1; i<=3;
i++)
{
    csSetMotor(ft, i,
ftiOn);
    Sleep (500);
}
```

Clear all M-Outputs (Lamps)
and pause for 0.3 secs.
Switch on lamps on M1 –
M2 – M3, pause after each
switch for 0.5 secs.

```
csSetMotors(ft, 0);
cout << "END : Input
E1 = TRUE" << endl;
while(!csGetInput(ft,
1));
csCloseInterface(ft);
```

Ending the program :
- Switch off all M-Outputs
- Write message
- Wait for E-Input E1 to be
true.
- Cancel the connection to
the interface.

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About Threads

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General

umFish30.DLL separates the access to the interface resources and the access of the application. Therefore umFish30 can be used with threads. Separation is done by placing the interface accesses in a special poll thread. The poll thread is controlled by the MultiMediaTimer. The poll thread accesses interface in fix intervals and places the belonging values in a special (internal) control block (the ftiDCB). The application reads and writes this ftiDCB asynchronously.

This technique enables different threads to access the interface (if it is needed : with extension module) without problems. The original access to the unique resource only happens once by the one poll thread. The access to single E-Inputs / M-Outputs can be done without additional work. Writing to all M-Outputs with one function (SetMotors) requires a masking to save the M-Outputs of other threads.

The following examples refer to C++ Builder programs with thread classes inherited from VCL class TThread. Working directly with Win-API functions is possible in the same manner, there are some additional possibilities (look to [Robot-Plant](#)).

Program RobStamp

The [Programs](#) **AmpelThread** and **RobStamp** are constructed with the same schema. AmpelThread is very much easier to handle (there is robot to crash against the stamp) and should be the first program to try. RobStamp is more interesting, therefore it is discussed here. The actual program AmpelThread uses the Intelligent Interface with extension module connected to COM1, RobStamp uses COM1 and COM2 (corresponding to the existing models).

frmThreadMain	Der main thread containing the GUI and the general control
ftR	Instance of the class TFishFace for robot control

ftS	Instance of the class TFishFace stamp control
umFish30.DLL	At the background : the Poll Thread
RobReady	Event : Robot has place one piece Standard Security, autoReset, not signaled
StanzeReady	Event : Stamp can process the next piece Standard Security, autoReset, not signaled
RobThread	Thread for robot control
StanzThread	Thread for stamp control

TfrmThreadMain::cmdActionClick

- **Create ftR and ftS instances :**

```
ftR = new TFishFace(false, false, 0);
ftS = new TFishFace(false, false, 0);
```

no AnalogScan, no Slave, with default PollInterval
- **Connection to the interfaces :**

```
ftR->OpenInterface("COM2"), false);
ftS->OpenInterface("COM1", false);
```

no interrupt by Application.ProcessMessages();
using a try - catch construct to detect open errors. Some more are useful, but you always will hear it, if it crashes.
- **Create the threads for Rob/Stamp**

```
RobThread = new TRobThread(true);
StanzThread = new TStanzThread(true);
```

without starting them
- **Thread end functions**

```
RobThread->OnTerminate = RobEnde;
StanzThread->OnTerminate = StanzEnde;
```
- **Starting the threads**

```
RobThread->Suspended = false;
StanzThread->Suspended = false;
```

TRobThread::Execute

Working method of the threads.

- **Drive to Home Position**

```
ftR->SetMotor(mSaule, ftiLinks, 15, 999);
ftR->SetMotor(mArmV, ftiLinks, 15, 999);
ftR->SetMotor(mArmH, ftiLinks, 15, 999);
ftR->SetMotor(mGreifer, ftiLinks, 15, 999);
ftR->WaitForMotors(0, mSaule, mArmV, mArmH,
mGreifer);
```

The four motors of the robot are started simultaneously with full speed (15) to run for 999 impulses or until reaching the end switch. The real maximum of impulses may be 200, that means end switch will come first in any case. WaitForMotors is waiting for all end switches are true.

- **Processing loop**

```
do {} while(!Terminated)
```

runs until the thread gets from outside the thread an end request.

- **Inside the processing loop**

```
frmThreadMain->lblStatus->Caption = "..."
```

Anzeige des aktuellen Status

```
ftR->SetMotor(...
```

```
ftR->SetMotor(...
```

```
ft->WaitForMotors(0, ...);
```

Processing the single steps : fetch the piece, go to deposit place on the feeder.

- **Wait for StanzeReady**

```
while(!StanzeReady-WaitFor(100) == wrSignaled);
```

Deposit the piece on the feeder after signal

then signal RobReady.

```
RobReady->SetEvent();
```

Back to the store without a stop.

- **If receiving a Terminate-Request**

Drive to a resting position.

TStanzThread::Execute

Working method of the threads, similar to TRobThread.

- **Drive to Home Position**

- **Processing loop**

- **Inside the processing loop**

At the beginning Wait for **RobReady** and there after signal **StanzeReady**

- **Continue the processing loop**

- **After getting a Terminate request**

Clear the lamps.

TfrmThreadMain::cmdEndeClick

An artificial ending the stamp processing :

- **Terminate request to robot**

```
RobThread-Terminate();
```

```
StanzeReady-SetEvent();
```

```
RobThread-WaitFor();
```

The terminate request is not noticed by the thread, because the thread is waiting for StanzeReady. That is done by setting a special StanzeReady. After that the RobThread will end the thread normally.

- **Terminate request to Stamp**

analog robot

remember : one piece is requested for

```
ftS->WaitForLow(ePhotoV);
```

```
ftS->Pause(1234);
```

- **Cleaning**

Notes

Using threads : umFish30.DLL see above. VCL (Windows GUI) mostly, sometimes it is better to use `Synchronize(.....)`; or the use of special components (e.g. `TThreadListe ...`).

Global Variables : `frmThreadMain`, `ftR`, `ftS` are some and very nice to use and therefore nothing for OOP purists. `frmThreadMain` comes from VCL, but `ftR`, `ftS` can be an parameter for the thread constructor.

Last Update : 10.08.2004



umFish30 Notes

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General

umFish30.DLL is intended to support a greater number of programming languages with functions to operate the fischertechnik interfaces. The operating system ist Windows 32bit.

There are to different interface for nearly the same functions the um style with some few functions and the access to an control block (ftiDCB) for the properties. The cs style interface has a greater number of functions an only an handle to an internal ftiDCB which can't access only via a function. This is used by languages, which can't access structures or have a special garbage collection which can't accept a fix address for an control block (like C # - CSharp).

To recognize (nearly) all changes on the E-Inputs, they are polled in a sperate thread under control of the MultiMediaTimer CALLBACK routine. The application will read the values of the E-Inputs (indirectly) from the ftiDCB. This serves in addition to the request of an refresh of the M-Output at least every 0.3 sec.

The CALLBACK routine has some more functions for counting all changes of the E-Inputs, controlling the on times off an M-Output (PWM - speed control) and the control

of an special impulse counter to stop an M-Output after reaching the requested number of impulses, same is done if the special end switch is true.

The sources for umFish30.DLL are located in [umFish30.ZIP](#).

Structure

About names : Only function with the prefix um or cs are external functions.

Access to the Interface

Connection to the Interface

The connection to the interface is done with the function **umOpenInterface**. The function itself goes more in details beside of interface and operating system :

- umOpenInterface
 - OpenInterfaceCOM : Intelligent Interface
 - OpenInterfaceLPT : Universal (parallel) Interface (direct)
 - OpenInterfaceRT : access via driver

umOpenInterface makes the default settings for ftiDCB.

umCloseInterface closes the connection to the interface (CloseInterfaceRT if accessed via driver).

There is an control block ftiSave which contains the data of the last opened ftiDCB. With unload of umFish30.DLL by the operating system in DllMain a "forgotten" umCloseInterface of the application can be done here.

Read of the E-Inputs - Refresh of the M-Outputs

GetInputs is the central internal routine to do this job :

- GetInputs
 - GetInputsCOM1 : Intelligent Interface only
 - GetInputsCOM2 : with extension module
 - GetInputsRT : via driver
 - GetInputsLPT : direct access

GetInputs first transfers `ftiDCB.OutputStatus` and then reads the values of all E-Inputs to `ftiDCB.InputStatus`.

Read of the Analog-Inputs

GetAnalog is the central internal routine to do this job :

- GetAnalog
 - GetAnalogCOM1 : Intelligent Interface only
 - GetAnalogCOM2 : with extension module
 - GetAnalogRT : via driver
 - GetAnalogLPT : direct access

GetAnalog fills `ftiDCB.Analogs[]` and Intelligent Interface only, the `ftiDCB.InputStatus`.

Polling the Interface

The polling of the interface is controlled by the `MultiMediaTimer`, it is done with the `CALLBACK-Routine PollInterface`. At the beginning of the routine the parameter `DWORD DCB` is converted in a better usable form :

```
ftiDCB *d = (ftiDCB*)DCB;
```

Testing of the E- and Analog-Inputs, Refresh M-Outputs

```
save of the InputStatus : StatusAlt = d->InputStatus;
```

```
Set StatusNeu
```

- **Intelligent Interface :**
 - `GetInputs(*d); if AnalogScan = 0`
 - `changing GetAnalog(*d, 0/1); if AnalogScan = true`
- **Universal (parallel) Interface :**
 - `GetInputs(*d);`
 - `changing GetAnalog(*d, 0/1); if AnalogScan = true`

```
Determining StatusDelta : StatusDelta = StatusAlt ^ StatusNeu;
```

```
Set ftiDCB : d->InputStatus = StatusNeu;
```

Loop for each M-Output

The following operations will be executed in a loop for all available M-Outputs (Indices : iMot, iEnd, iImpuls)

ImpulseCounter : Counting of the Impulses on the E-Inputs

Done if NormalMode (MotMode, separate for each M-Output)

```
if(StatusDelta & EMaske[.] > 0) d-Counters[. ]++;
```

Position : ImpulsCounter-Control

Done if RobMode (ModMode, separate for each M-Output)

```
if(StatusDelta & EMaske[.] > 0) d-
Counters[.]--;
```

Braking if Counter < 6 : d->SpeedStatus =
...

Speed : Controlling the On Time of the M-Outputs

Done with Normal- and RobMode, if M-Ausgang is on (SollDirection > 0) and Speed < Full and > off.

```
d->OutputStatus &= MAus[.]; M-Output
off
SpeedValue = ...; according the
OnOffTab[.] M-Output on / off.
d->OutputStatus |= AktDirection; new
OutputStatus
```

Application : Access to the Controlblock ftiDCB

The function with the prefix um or cs can be used by the application alternatively. In many cases they only copy values from or to the ftiDCB. Function which access single E-Inputs or M-Outputs mask the corresponding ftiDCB.field. They are comfort functions. But not easy to handle e.g. in the case of Speed-Control. In this case the common routine SetMotorAll is used.

A special thing is the function GetAnalogDirect. Here the polling is stopped during reading the Analog value. Reason : Accessing the EX/EY lasts more time than accessing the other resources. Otherwise the poll interval must be increased.

The um style functions need a parameter ftiDCB, to be situated in the application.

The `cs` style function need handle to the internal `ftiDCB` as parameter. Internally they access the corresponding `um styl` functions or access directly the `ftiDCB`.

`csOpenInterface(Ex)` is called without handle. It returns a handle to be used with the following functions. As parameter some `ftiDCB` values are in use.

Details

MultiMediaTimer

The `MultiMediaTimer` calls at fixed time intervals `CALLBACK` routine `PollInterface`. He is started in `umOpenInterface` :

```
Interface.FID = timeSetEvent(
    Interface.PollInterval, // Time
    interval                // with older
    0,                      // systems :
                            // max value
    for that system
    PollInterface,         // Address of
    the CALLBACK routine
    DWORD(&Interface),    // address of
    the ftiDCB as DWORD
    TIME_PERIODIC);       // Periodic
    call
```

The `CALLBACK`-Routine uses the following parameters :

```
void CALLBACK PollInterface(UINT
wTimerID, UINT msg, DWORD DCB, DWORD
dw1, DWORD DW2)
```

The most interesting parameter is `DWORD DCB`, which is copied to an `ftiDCB` pointer on the beginning of the routine.

```
ftiDCB *d = (ftiDCB+)DCB;
```

umCloseInterface cancels the polling :

```
if(Interface.FID != 0)  
timeKillEvent(Interface.FID);
```

Because of the CALLBACK routine runs in its own thread, a reliable cancel of the MultiMediaTimer is important (see also umCloseInterface).

Last Update : 10.08.2004